

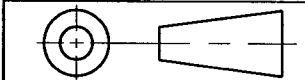
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DWG NO. 6083-102				SH 1	REV. K	
REVISIONS						
ECN	SHT	ZONE	REV.	DESCRIPTION	DATE	APPROVED
10412			K	RELEASE FOR FULL PRODUCTION	JTS 12/9/99	<i>[Signature]</i>

8	MS24693-C24	SCREW, FLAT HEAD	<.138-32 X .25 LONG>		12
8	MS24693-C26	SCREW, FLAT HEAD	<.138-32 X .38 LONG>		11
1	S0085-101	FAN ASSY, AC			10
1	S0077CC-204	TRAY ASSY, 4 MCU REAR FAN MOUNTING	<.063 AL ALLOY 6061>		9
A/R	DOW CORNING RTV-3145	SEALANT, ADHESIVE, CLEAR	<SILICONE RUBBER>	71984	8
4	MS24693-C25	SCREW, FLAT HEAD	<.138-32 X .31 LONG>		7
10	10736-01	PLUG BUMPER	<RUBBER>		6
1	10016-104	DEFORMATION SEAL ASSY, 4 MCU	<SILICONE RUBBER>		5
1	10025CC-01	METERING PLATE, 4 MCU	<.040 AL ALLOY 5052 OR 6061>		4
1	S0067CC-104	PLENUM ASSY, 4 MCU	<.040 AL ALLOY 6061>		3
2	10344-101	HOLD DOWN ASSY, INSERTION/EXTRACTION			2
1	10018CC-106	CONNECTOR PLATE ASSY, 4 MCU	<.063 AL ALLOY 6061>		1
QTY REQ'D	COMPONENTS PART NO. OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION	CAGE CODE	ITEM NO.

- 7. IDENTIFY WITH ECS P/N AND LOT # PER EP 210.
- 6. ALTERNATE PART No. DOW CORNING P/N RTV-732CLR.
- 5. UNIVERSAL CONNECTOR CUT-OUT PER ARINC 600; SIZE 1, 2, OR 3.
- 4. MAXIMUM EXTENSION WHEN LRU IS SECURELY FASTENED TO TRAY ASSEMBLY.
- 3. APPLY **(8)** AROUND SCREW HOLES & CONTACT SURFACES AT ASSEMBLY TO PROVIDE A SEAL BETWEEN **(9)**/**(3)**.
- 2. FINISH: (CLEAR CHEM FILM PER MIL-C-5541, CLASS 3.)
- 1. DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1982.

**THIRD ANGLE PROJECTION**



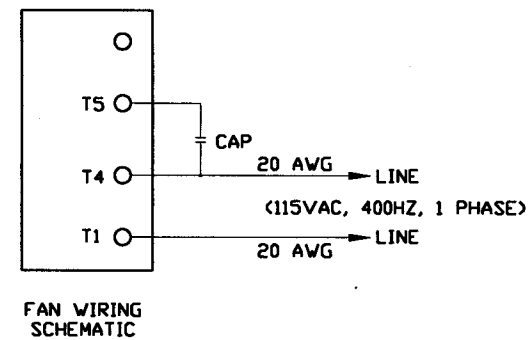
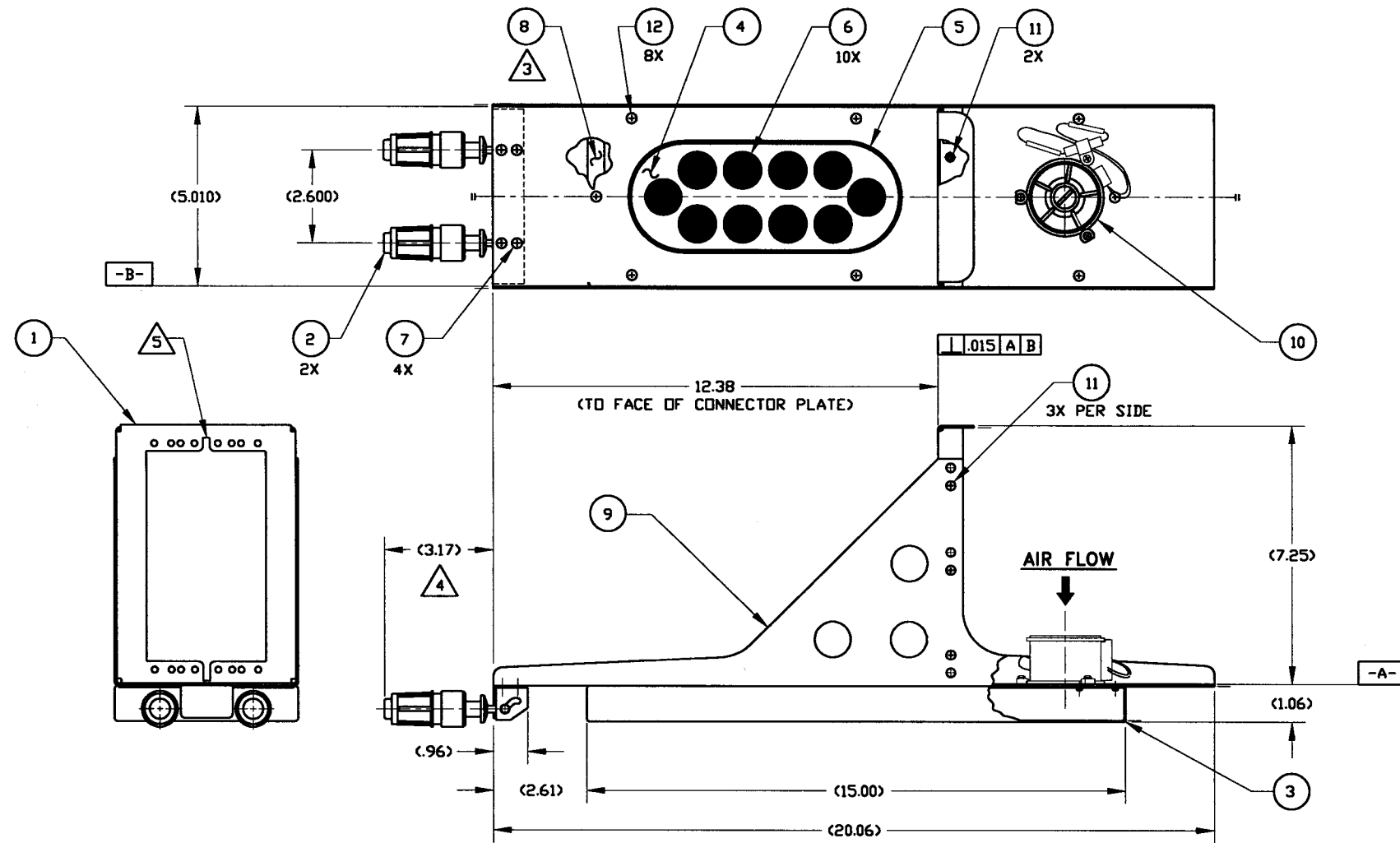
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WEIGHTS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:	CONTRACT NO.
STRESS	FRACTIONS DECIMALS ANGULAR ± 1'	DRAWN BY: <i>[Signature]</i> DATE: 12/8/99
	± .03 ± .010 DO NOT SCALE DRAWING	CHECKED BY: <i>[Signature]</i> DATE: 12/9/99
	TREATMENT	DESIGNED BY: DATE:
	FINISH	PROJECT ENGR: DATE:
	SIMILAR TO	MFG ENGR: DATE:
	ACT. WT. -102 ± .25 lbs	SIZE: D 66197 C/A
		CAGE CODE: 6083-102
		SCALE: 1/2
		RELEASE DATE: SHEET 1 OF 2

NOTES: UNLESS OTHERWISE SPECIFIED

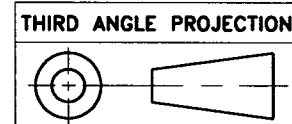
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DWG NO.		6083-102		SH	2	REV.	K	1	
REVISIONS									
ZONE	REV.	DESCRIPTION				DATE	APPROVED		
K		SEE SHEET 1							



(-102) ASSEMBLY

NOTES: SEE SHEET 1



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ELECTRONIC CABLE SPECIALISTS  
 FRANKLIN, WI 53132  
 PHONE: (414) 421-5300

SIZE	CAGE CODE	LEVEL	DWG NO.
D	66197	C/A	6083-102
SCALE 1/2		SHEET 2 OF 2	