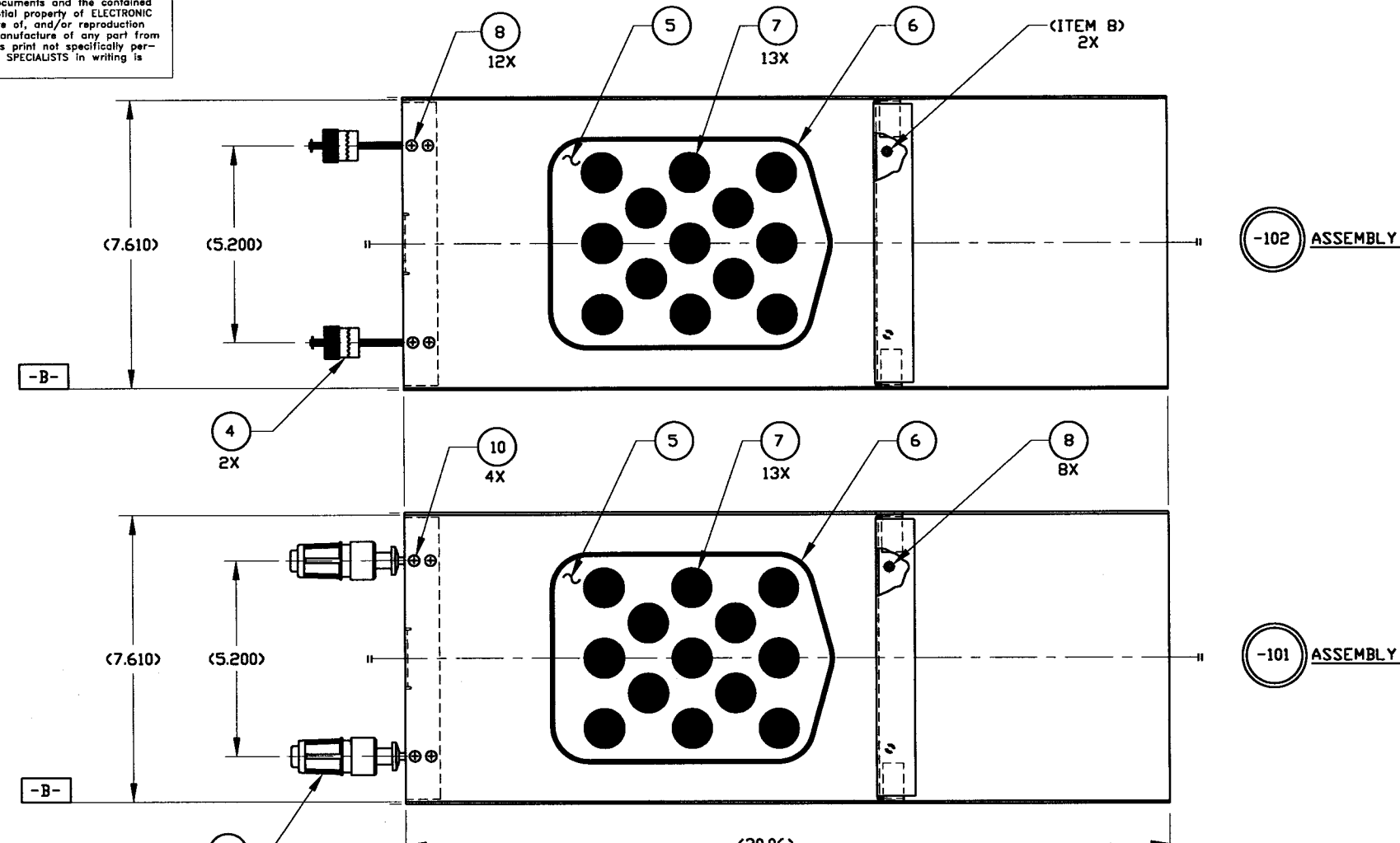
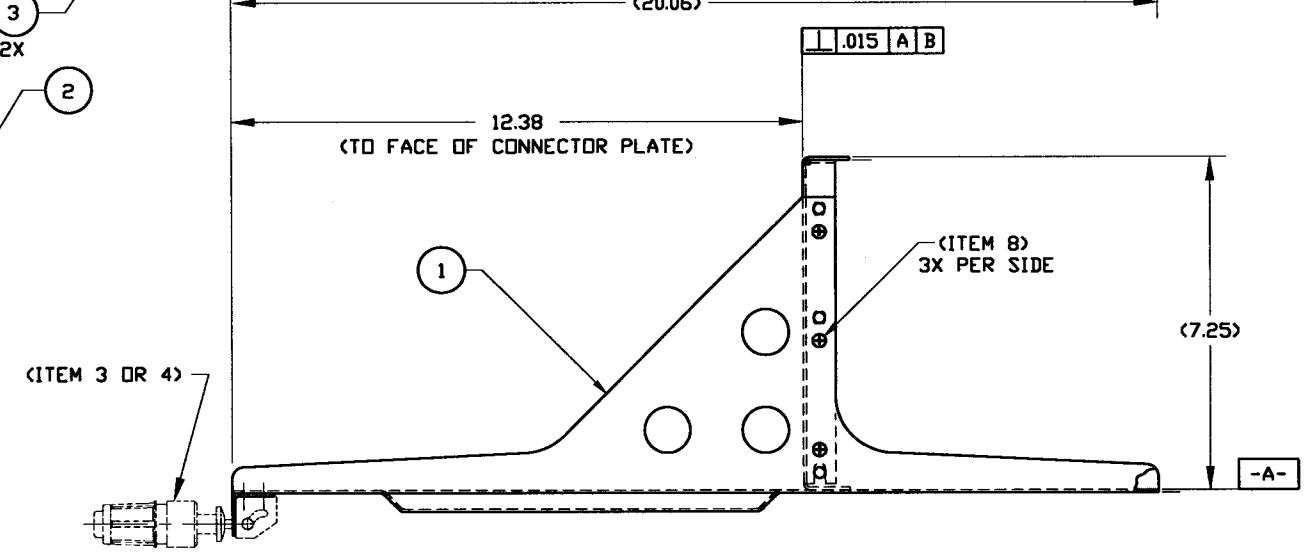
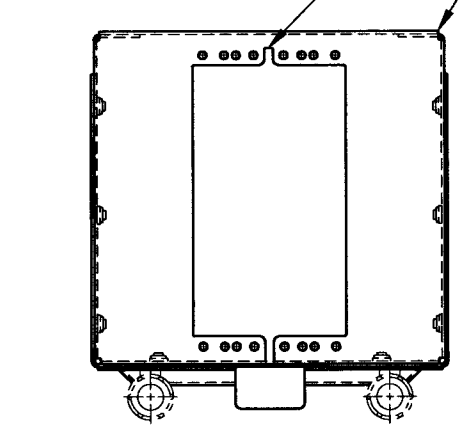


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DWG NO.		6080		SH	1	REV.	D	1	
REVISIONS									
ECN	SHT	ZONE	REV.	DESCRIPTION			DATE	APPROVED	
			N/C	RELEASED					
			A	SEE ECN 128, 142, & 566			DS 11/15/93	C ASSEF W SIEBERT	
			B	SEE ECN 659			DS 12/7/93	C ASSEF W SIEBERT	
			C	SEE ECN 874			JS 1/24/94	C ASSEF W SIEBERT	
9824	1	A8	D	ADDED NOTE 7			JTS 3/3/00	L. Heibel	



(SIZE 3 CONNECTOR CUT-OUT PER ARINC 600)



QTY REQ'D	QTY REQ'D	QTY REQ'D	QTY REQ'D	COMPONENTS PART NO. OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION	CAGE CODE	ITEM NO.
4	—	—	4	MS24693-C25	SCREW, FLAT HEAD	(.138-32 X .25 LONG)		10
1	—	—	—	10454-202	TRAY WELDING ASSY, 6 MCU	(.063 AL ALLOY 6061)		9
8	8	12	8	MS24693-C26	SCREW, FLAT HEAD	(.138-32 X .38 LONG)		8
13	13	13	13	LAVELLE P/N 40-8PB	PLUG BUMPER	(RUBBER)	98893	7
1	1	1	1	10016-106	DEFORMATION SEAL ASSY, 6 MCU	(SILICONE RUBBER)		6
1	1	1	1	10024CC-01	METERING PLATE, 6 MCU	(.040 AL ALLOY 5052 OR 6061)		5
—	—	—	2	S0076-105	HOLD DOWN ASSY, THUMBSCREW			4
2	—	—	2	10344-101	HOLD DOWN ASSY, INSERTION/EXTRACTION		OCBV7	3
1	1	1	1	10018CC-108	CONNECTOR PLATE ASSY, 6 MCU	(.063 AL ALLOY 6061)		2
—	1	1	1	S0079CC-126	TRAY WELDING ASSY, 6 MCU	(.063 AL ALLOY 6061)		1

- 7. IDENTIFY WITH ECS P/N AND LOT#, PER EP210.
 - 6. MEETS OR EXCEEDS THE REQUIREMENTS OF RTCA/D0-160C AND FAR 25-561.
 - 5. MEETS OR EXCEEDS ARINC 600 SPECIFICATIONS.
 - 4. ALTERNATE PART NO.: ECS S0076-101.
 - 3. ALTERNATE PART NO.: RAM CA12145-102.
 - 2. FINISH: (CLEAR CHEM FILM PER MIL-C-5541, CLASS 3).
 - 1. DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1982.
- NOTES: UNLESS OTHERWISE SPECIFIED

THIRD ANGLE PROJECTION

CAD GENERATED DOCUMENT
ANY CHANGES TO THIS DOCUMENT MUST BE SUBMITTED TO THE DESIGN/DRAFTING DEPARTMENT FOR PROPER UPDATE

WGT	STRESS	PRODUCTION	QUALITY ASSURANCE	ADDITIONAL APPROVALS
-104	FINAL	93-0888		
-103	FINAL			
-102	FINAL			
-101	FINAL			

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

FRACTIONS	DECIMALS	ANGULAR
±	± .03	± 1°

TREATMENT: DO NOT SCALE DRAWING

FINISH: _____

SIMILAR TO: _____ ACT. WT: _____

CONTRACT NO. _____

DRAWN BY: D SWITALSKI DATE: 10/28/92

CHECKED BY: C ASSEF DATE: 10/28/92

DESIGNED BY: C ASSEF DATE: 10/28/92

PROJECT ENGR: B KOJIS DATE: 10/28/92

MFG ENGR: _____ DATE: _____

ENGR MGR: W SIEBERT DATE: 10/28/92

ELECTRONIC CABLE SPECIALISTS
FRANKLIN, WI 53132
PHONE: (414) 421-5500

TRAY ASSY, 6 MCU SHORT/LONG

SIZE: D CAGE CODE: 66197 C/A DWG NO.: 6080

SCALE: 1/2 EFFECTIVITY: _____ SHEET: 1 OF 3